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## **INSTALL INSTRUCTIONS:**

Cognito 2" Economy Leveling Lift Kit for 2020 GM 2500HD/3500HD 2WD/4WD Trucks SKU: 110-90800

PARTS LIST FOR SKU: 110-90800		
QTY.	PART #	DESCRIPTION
2	1581	Shock Spacer Front Upper 2011 GM 8-Lug Aluminum
4	HARDWARE-	Zinc-Plated Steel Nylon-
	M12X1.75-LOCKNUT	Insert Hex Locknut
4		Metric High-Strength Steel
	HARDWARE-M12-	Flat Washer M12 Screw
	FLATWASHER	Size 24Mm Od 2.3Mm-
		2.7Mm Thick
2	BLOCK-110010S	2011 GM 8-Lug 1" Straight
		Lift Block Flat Stock Black
4		3/4" X 3" X 14.5" U-Bolt
	UB75X3.1X14.5	With 2 Nuts And 2 Washers
		Gold Zinc
2	TORSION-KEYWAY-	2020 GM 8-Lug Lift Torsion
	2020	Keyway



## WARNING

Please read this entire instruction sheet before beginning installation. Proper installation of these components requires a qualified mechanic. Always wear safety glasses when using power tools, and take appropriate precautions when working under a vehicle. If these instructions are not properly followed you may jeopardize your, and your passenger's safety, and severe frame, suspension or tire damage may also result from improper installation.

# **REQUIREMENTS**

- Always wear safety glasses when using power tools.
- With taller than stock wheels and tires, trimming will still be required to the back bottom of the fender well area and the plastic valance under the front bumper.
- A minimum amount of droop travel is required for proper ride quality and component life.
- Proper shocks and shock lengths must be used, or damage to control arms, ball joints, and vehicle will occur.
- This leveling lift kit may only be installed on a truck that has not already been leveled or lifted. You cannot stack leveling kits or shock spacers.
- Only the stock shocks with spacers supplied in this kit can be used with this kit.
- Cutting the service perch is required.

## TECHNICAL INFORMATION

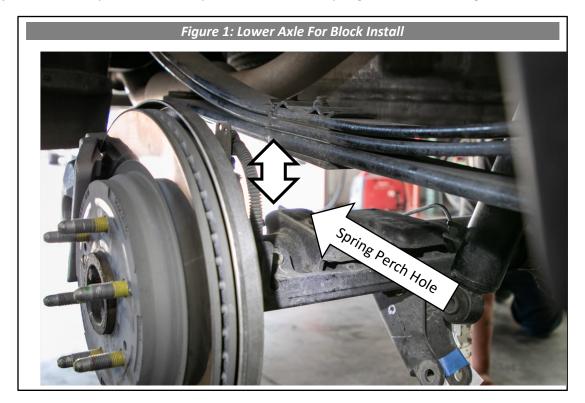
- Installation requires a qualified mechanic.
- Read instructions carefully and study the pictures before attempting installation.
- Check the parts and hardware against the parts list to assure that your kit is complete.
- Work through these instructions on both sides of the vehicle at the same time. The order of the steps is important.

# **TOOLS YOU WILL NEED**

- Jack and stands or vehicle lift
- Torsion key unlading tool
- Measuring tape
- Hammer
- Metal cutting equipment
- Torque wrench ft-lb
- 27mm wrench or socket
- 26mm deep socket
- 24mm wrench and socket
- 21mm wrench and socket
- 19mm wrench or socket
- 13mm wrench or socket
- 10mm wrench or socket

## **INSTALLATION**

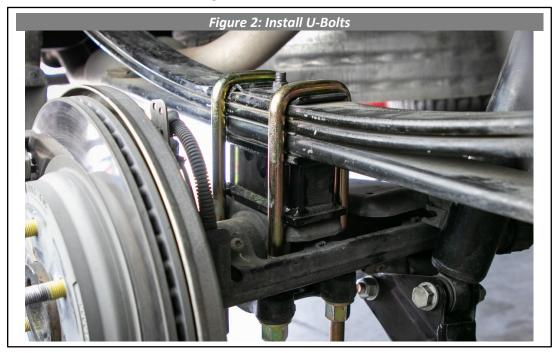
- 1. Start in the rear by making sure the vehicle is lifted by the frame and the rear wheels are off the ground with the suspension in the full droop position.
- 2. Remove both rear wheels.
- **3.** Use a jack to support one side of the axle and remove the U-bolt nuts using a 27mm wrench from that side. Discard the OEM U-bolts and nuts.
- 4. Let the jack down slowly until the axle separates from the life spring about 2-3" (See Figure 1)



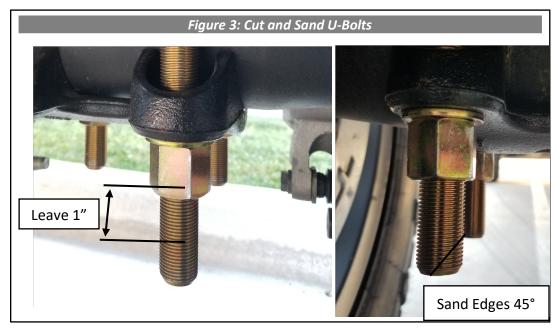
- 5. Install the block. The centering pin on the block should fit snugly into the hole on the spring perch which is welded to the rear axle housing. Be sure that the pin is not too long and touching the axle housing tube. Trim the length of the pin if needed (See Figure 1).
- **6.** With the block seated in the spring perch, jack the axle up slowly until the block contacts the leaf spring. The centering pin on the leaf pack should fit snugly into the hole in the top of the block.

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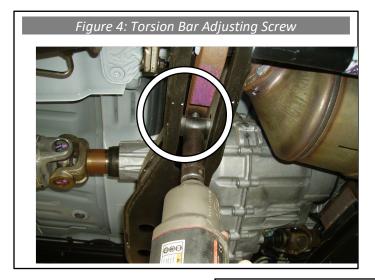
7. Use the provided extended length U-bolts and re-assemble the U-bolt system with the U-bolt plate on top of the spring pack, and the U-bolt nut plate under the rear axle just as they were before disassembly (see Figure 2). Apply anti-seize to the threads of the U-bolts before installing the nuts.



- **8.** Repeat steps 3-7 for the other side of the vehicle.
- **9.** For trucks without upper overload springs, the U-bolts will be long and cutting will be required. If this is the case, cut the bolts so there is 1" of thread left. Be sure to cut the same amount of each side of each bolt so they are even. Sand the edge at a 45° angle to make disassembly and reassembly easier in the future (See Figure 3).



- **10.** Torque all the U-bolt nuts to 200ft-lb. Be sure to tighten the nuts evenly on all the U-bolts, so that the amount of thread protruding from each nut is close to the same
- 11. Reinstall both rear wheels.
- **12.** Begin working on the front suspension by first making sure the vehicle is lifted and properly supported by the frame. Both front wheels must be off the ground with the suspension at the full droop position.
- **13.** Remove torsion bar adjusting screw using a 21mm socket (See Figure 4)
- **14.** Using a torsion bar loading tool, load torsion bar (See Figure 5) and remove adjuster nut (See Figure 6), then unload torsion bar and remove tool.
- **15.** Complete steps 13-14 on both sides of the vehicle before continuing to next steps. Suspension torsion bars hold a lot of energy and both sides of the front suspension are connected through the sway bar. If one torsion bar is loaded, it will affect both sides of the suspension. Unloading them both first is safe practice.



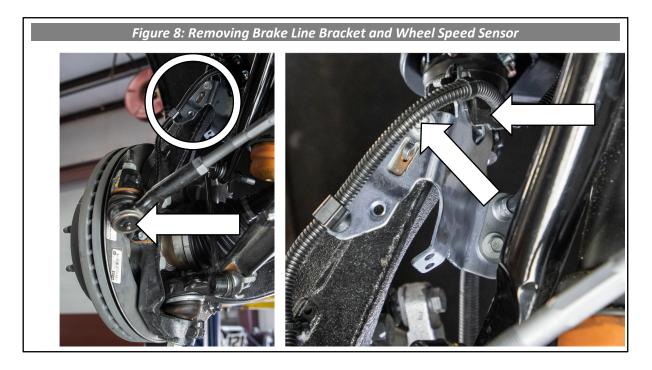




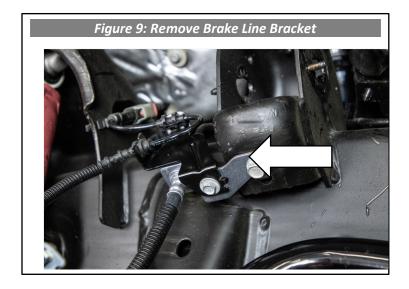
- **16.** Due to the added droop travel this Cognito leveling lift kit will provide, the service perch under the upper control arm which is welded to the frame, must be partially cut off. It is recommended that the factory upper control arm be removed before cutting the service perch to avoid damage during cutting and to free up space to work.
- 17. Remove the factory upper control arms. Loosen the ball joint nut of the upper control arm using a 19mm wrench enough until you can spin the nut with your fingers, but do not remove totally. While prying the control arm away from the spindle, hit the side of the spindle with a hammer to dislodge the taper seat. When the tapered seat of the ball joint breaks loose, you may then remove the ball joint nut, and separate the factory upper control arms from the spindles. (See Figure 7).



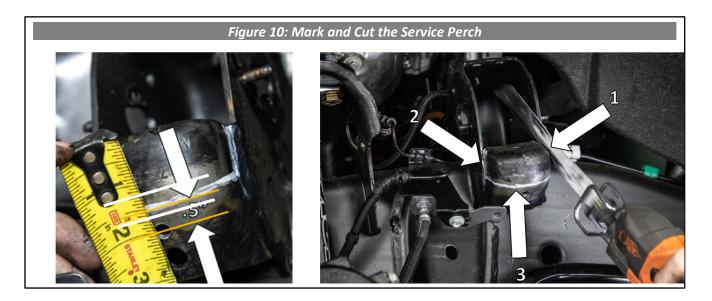
- **18.** Remove the factory bolts and eccentric washers that connect the control arm to the frame with a 24mm wrench, but retain them for future use. Place them aside in order so they can be re-installed in the same place they came off. If still equipped, leave the OEM plastic alignment inserts in the eccentric washers to aide in camber and caster alignment.
- **19.** Remove the wheel speed sensor and brake line bracket that are attached to the spindle (see Figure 8). There are 3 screws that require a 10mm wrench. This will give space for cutting the service perch.



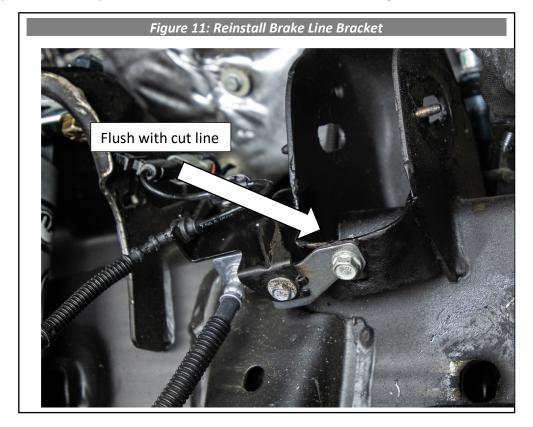
**20.** Removing the 13mm screw for the brake line bracket attached to the service perch but save it because it will be reinstalled after the cutting (see Figure 9).



**21.** Mark the service perch in the 3 locations shown in Figure 10 with the lower horizontal line 1/2 inch above the brake line bracket mounting hole. Tie the lines and wires up so they are clear of the cutting area. <u>Take great care to keep the lines and wires safe during the cut and make sure to shield them from sparks if any kind of grinder is used. Wear safety glasses.</u>



22. It is recommended that the cut areas be smoothed to get rid of any sharp edges and spray painted to prevent corrosion. Reinstall the brake line brackets in their original positions. The top of the bracket attached to the service perch should be just about flush with the bottom cut line. (see Figure 11).

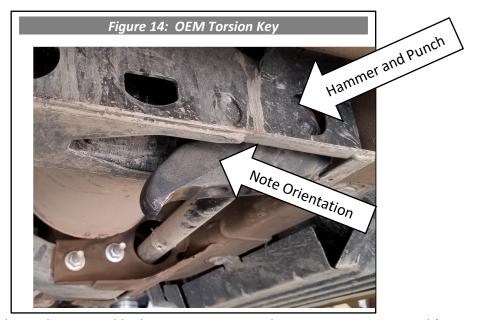


- 23. Make sure the lower control arm is supported because the shock and sway bar are the only things holding it in place now. Remove the front shock upper flange nuts using a 21mm wrench and discard them (See Figure 12).
- **24.** Install the provided 1/2" shock spacer by pulling down on the body or lowering the support under the lower control arm until the studs in the shock clear the mounting surface and the spacer can be placed over the studs (See Figure 13).





- **25.** Reinstall the shock in the reverse of its removal using the provided M12 washers and nylon lock nuts in place of the factory nuts. Use a 19mm wrench and torque to 65ft-lb.
- **26.** Mount the OEM upper control arms back to the frame with the factory nuts, bolts, and eccentric washers previously removed. Set the bolts in the middle of the adjustment swing, or in the OEM plastic inserts. This will be close enough to drive to an alignment shop. Torque alignment nuts to 90 ft/lbs.
- 27. Mount the ball joint to the spindle with OEM hardware and tighten to factory specified torque spec.
- 28. Start replacing the torsion keys by first noting the orientation of the OEM key. Next slide the torsion bar forward into the lower control arm. If bar seems lodged, use a punch and hammer to loosen through the hole in the back of the torsion bar crossmember. This will allow the old key to be removed (See Figure 14).



**29.** Reinstall the new adjuster key in roughly the same orientation the OEM one was removed (See Figure 15). The Cognito key's hex shaped hole is clocked differently from the OEM key so it will not be in the exact same position, but it will be similar.



- **30.** Use the torsion bar loading tool to load the new key. Now you may install the adjuster nut and adjuster screw then remove the loading tool. This is the reverse order of unloading the key in step 13-14 (See Figures 4, 5, and 6 for reference).
- **31.** Tighten the adjuster bolt while the truck is still off the ground.

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- **32.** Do not tighten the adjuster bolt to raise the height of the vehicle while the vehicle is on the ground and the front suspension is holding its own weight. This will cause the adjuster bolt excess stress and will most likely strip the threads.
- **33.** Install both front tires.
- **34.** Before setting the truck back on the ground, while the tires are still at full droop, measure from top of tire to fender well and write the measurement here: Droop Measurement; Left side\_\_\_\_\_\_, Right side\_\_\_\_\_\_. These should be within 1/4" of one another just FYI.
- **36.** The difference should be 3" minimum for proper amount of droop travel to provide good ride quality and longevity of suspension components. On the ground, you may back out the adjuster bolt to lower the vehicle to the desired ride height and to level the vehicle side to side. If you do, repeat step 35 until you reach proper ride height on both sides of vehicle. If the ride height is too low and you have more than 3" of Droop Travel Measurement, then you may lift the truck back up by the frame and turn in the torsion bar adjuster bolts to preload the torsion bars more, then repeat steps above.
- **37.** Do not set the ride height too high for the given application, adverse effects will occur.
- **38.** Raising the height of the vehicle results in higher tie rod angles which will cause premature wear of the pitman and idler arms, therefore it is recommended to also install the Cognito Motorsports Pitman and Idler Arm Support System.
- **39.** Have a buddy cycle the steering full right and left while you double check that the brake lines and sensor wires are not stretched or pinched and are properly tied out of the way.
- **40.** Re-adjust the headlights per owner's manual (2-3 full turns normally is the range needed), and have the front end professionally aligned to factory specifications.
- **41.** The vehicle will handle differently due to increased ride height, please take time to re-familiarize yourself with the handling characteristics of your modified vehicle.

#### 42. Have the vehicle's front end professionally aligned using these front end alignment guidelines:

Cross caster is important in making your vehicle track straight down the road. Most roads have crown to them, high in the middle for water runoff. This crown will make your vehicle want to pull to the right. Vehicles with stock tires on them have a narrow contact patch on the ground and are not as affected as a vehicle having larger wider tires. With larger wider tires it's important to have cross caster proper in order for the vehicle to track straight on these roads. Trucks with dual rear wheels have more tire on the ground and require more cross caster. The length of the wheelbase will also affect cross caster needed.

Generally, crew cab short and long bed trucks like .8 degrees of cross caster. For example, the driver side would have 2° while the passenger side would have 2.8° of caster. Dual rear wheel trucks like .9-1.0 degrees of cross caster. Your area might have roads that are crowned more or less than average therefore these numbers may need to change and your alignment shop should understand this. If your alignment tech is stating they can't align the truck, that typically means they can't get the alignment to OEM spec, and that's fine because your vehicle is no longer OEM. A good tech will understand this and the numbers and let caster run slightly out of OEM spec (Caster should always be above 2 degrees positive) while maintaining cross caster needed for the vehicle and roads so you enjoy your vehicle with aftermarket Cognito parts and your driving experience. Camber should always be from -.1° to +.1° and toe should always be .125" to .250" toe in for best tire ware.

## WARRANTY / RETURN POLICY / SAFETY

#### **Cognito Limited Lifetime Warranty**

Cognito Motorsports, Inc. hereinafter "Cognito," warrants to the original retail purchaser, that its suspension products are free from workmanship and material defects for as long as the purchaser owns the vehicle on which the product(s) were originally installed. This warranty will be void if any modifications are made to the components, including alterations to the surface finish, i.e.; painting, powder coating, plating, and/or welding, or if they are improperly installed. Cognito truck suspension products are not designed nor intended to be installed on "competition" vehicles used in race applications, stunt or for exhibition purposes that are outside of the intended operating conditions specified by the manufacturer. Racing and competition are defined as any contests between two or more vehicles; or vehicles competing individually on off road circuits in timed events (whether or not such contests are for an award or prize).

This warranty does not include coverage for police, taxi, government or commercial vehicles, and the warranty does not cover Cognito products sold outside of the USA. Cognito's obligations under this warranty are specified and applied at its sole discretion, and warranty coverage is limited to repair or replacement of the defective product(s). Any and all costs of removal, installation or reinstallation; freight charges, incidental or consequential damages associated with the covered products are expressly excluded from this warranty.

The following items are exempt from Cognito limited warranty coverage: bushings, bump stops, tie-rod ends (Heim joints) and limiting straps. These parts are "consumables" and designed to wear as a normal part of their duty cycle, therefore they are not considered defective when worn. The aforementioned products are warrantied separately against defects in workmanship, for 60 days from the date of purchase. As a condition of warranty validation, respective Cognito suspension components must be installed as a complete system (not combined with non-Cognito hardware or ancillary parts). Any substitutions or omission of required components will void the warranty. Some minor cosmetic wear and imperfections may occur to parts during shipping, which is not covered under this warranty. This limited warranty does not apply to any components that have been subjected to collision damage, negligence, alteration, abuse, or misuse, and coverage does not extend to products manufactured by third-party companies. Cognito reserves the right to supersede, discontinue, or change the design, finish, part number and/or application of its parts when deemed necessary, without notice.

### **Return Policy**

Product returns will not be accepted without prior written approval from an authorized Cognito representative. All products being returned must be shipped via trackable, prepaid freight. Returned products are subject to a 25% percent restocking fee. The eligible return period for products purchased directly from Cognito is 30 days from the verified date when the product(s) were originally received by the purchaser.

#### **Product Safety Advisory**

The installation of Cognito steering and suspension components will modify your vehicle's original factory equipment and geometry, which may cause it to handle differently than a stock (unaltered) vehicle. Installation of these components is not intended to strengthen nor reinforce the vehicle's frame, nor are they designed to increase rollover protection. It is necessary to periodically inspect all suspension and drive train components for proper attachment, torque specifications, operation, and for any potential unusual wear or damage. Installation of these parts will modify the height of the vehicle and may raise the center of gravity. Modifying vehicle height combined with off road operation may increase your vehicle's susceptibility to rollover conditions, which may cause serious injury or death. Many states regulate allowable vehicle height modifications, and it is your responsibility to know and comply with the legal requirements specified by the laws where you reside. Modifications to your vehicle's ride height may also affect the ride quality, driver input response, trackability and handling, and wear to your vehicle's suspension components and tires.