

Exhaust System Installation For Pontiac G8 GT



These instructions have been written to help you with the installation of your Borla Performance Exhaust System. Please read this document completely before beginning the installation of your system.

Please compare the parts in the box with the bill of materials provided to assure that you have all the parts necessary for this installation.

To ensure this part number fits your specific model year, please visit our website for the latest model year listings at www.BORLA.com.

Thank you for purchasing a Borla Performance Cat-Back™ Exhaust System.

Borla Performance Cat-Back™ Exhaust System (PN 140287) is designed for the Pontiac GT G8 equipped with a 6.0L V8 engine, rear-wheel drive and an automatic transmission.

Borla Performance Industries recommends that an exhaust shop or professional after market parts installer perform the installation of this system. However, if you decide to perform the installation on your own it is recommended that two people are used. This installation should not be performed by one person due to the risk of injury. Ensure the installers use all under car safety precautions including eye protection.

Please take time to read and understand the following...

By installing your Borla Performance Exhaust System, you indicate that you have read this document and you agree with the terms stated below.

It is the responsibility of the purchaser to follow all installation instruction guidelines and safety procedures supplied with your Borla Performance Exhaust System

Borla Performance Industries assumes no responsibility for damages occurring from misuse, abuse, improper installation, improper operation, lack of responsible care, or all previously stated reasons resulting from incompatibility with other manufacturer's products and/or systems.

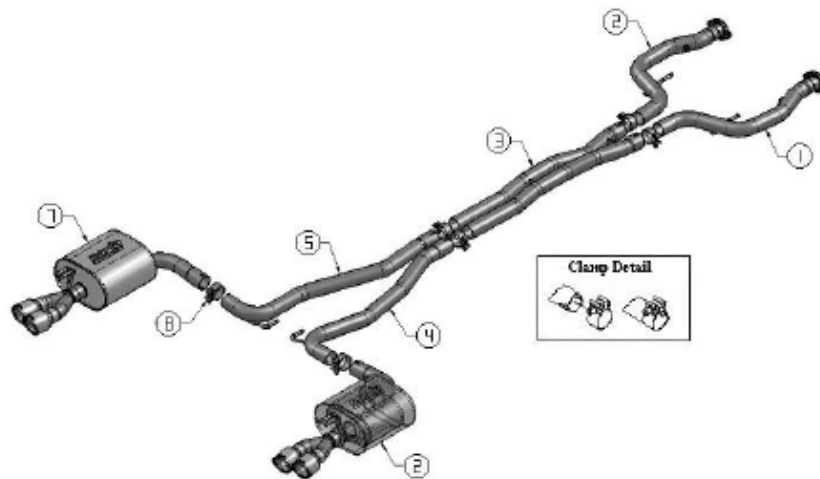
Included with your Borla Performance Exhaust System is a warranty card. Please read it carefully before you begin any work on your vehicle. If you should have any questions regarding our warranty policy, installation, or any other matter pertaining to your new Borla Performance Exhaust System, please give us a call at the number provided on the warranty card.

Minimum Required Tool List:**TOOLS:**

- 1 3/8" Drive Ratchet
- 2 3/8" Drive Extension 3"
- 3 15mm Deep Well Socket
- 4 Pry Bar
- 5 Flat blade screwdriver

SHOP SUPPLIES:

- 1 Spray Lubricant

Borla Performance Cat-Back™ Bill of Materials

1. R/H front pipe assembly
2. L/H front pipe assembly
3. X-pipe assembly
4. R/H intermediate pipe assembly
5. L/H intermediate pipe assembly
6. R/H muffler assembly
7. L/H muffler assembly
8. 2.50" clamp (qty 6)

Caution!!! Never work on a hot exhaust system. Serious injury in the form of burns can result If the vehicle has been in use and the exhaust system is hot, allow vehicle to cool for at least 1 hour. Always wear eye protection when working under any vehicle.

Note: It is our recommendation that you use a hoist or hydraulic lift to facilitate the installation of your new Borla Performance Exhaust System.

Taking all under car safety precautions, lift the vehicle using a hoist or hydraulic lift. Once this has been done, you may begin the removal of your old exhaust system from your vehicle.

Note: Before removing the original exhaust system from your vehicle, please compare the parts you have received with the bill of materials provided on the previous page to assure that you have all the parts necessary for the installation of your new Borla Performance Exhaust System.

Original Exhaust System Removal

Note: We suggest a penetrating spray lubricant to be applied liberally to all exhaust fasteners and allowing a significant period of time for the chemical to lubricate the threads before attempting to disassemble.

1. Unbolt the flanges located just in front of the left and right rear muffler assemblies as shown in figure 1.
2. Lubricate all the hangers and rubber isolators.
3. Using a muffler stand or an additional person to hold the left muffler assembly in place, remove the hangers from the rubber isolators and remove the muffler assembly from the vehicle as shown in figure 2.
4. Repeat step 3 for the right side muffler assembly.
5. Using a 7/8" combination wrench remove the Oxygen sensors from each factory front pipe located behind the catalytic converters.
6. Unbolt and remove the center support bar as shown in figure 3.
7. Unbolt the front flanges located just behind the catalytic converters as shown in figure 4. Place the hardware to the side for use during the installation of your new exhaust system.
8. Using a muffler stand or an additional person to hold the remaining exhaust system into position, remove the hangers from the rubber isolators and remove the remaining exhaust from the vehicle as shown in figure 5.

Warning: Use extreme caution during installation. Torque all fasteners according to manufacturer's torque values and tightening sequence. DO NOT use air impact tools to tighten fasteners on Borla Performance Exhaust Systems. Use of such tools may result in bent flanges or gasket contact areas leading to exhaust leaks.



Figure 1



Figure 2



Figure 3



Figure 4

Borla Performance Exhaust System Installation

1. Using the original hardware and gaskets, place the left and right front pipe assemblies into position as shown in figure 6 making sure to install the hangers into the rubber isolators. Hand tighten the hardware for now.
2. Place a clamp over the expanded ends of the X-pipe assembly and set it into position as shown in figure 7. Do Not tighten the clamps. Using the original hardware, reinstall the center support bar.
3. Place a clamp over the expanded ends of the left and right intermediate pipe assemblies and set them into position as shown in figure 8 making sure to install the hanger into the rubber isolators. Do Not tighten the clamps.
4. Place a clamp over the expanded ends of the left and right muffler assemblies and set them into position as shown in figure 9 making sure to install the hangers into the rubber isolators. Do Not tighten the clamps.
5. Install the Oxygen sensors previously removed into the left and right front pipes.
6. Check your exhaust system for proper clearance under the vehicle and also for tip alignment.
7. Once position has been determined to be correct, tighten the Accuseal™ clamp to 32-35 ft. lbs. making sure the clamps openings are not over any of the notches in the pipes. Tighten the flange hardware to 18-22 ft. lbs.

Note: When you first start your vehicle after the installation of your new Borla Performance Exhaust System, there may be some smoke and fumes coming from the system. This is a protective oil based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached normal operating temperatures.

Congratulations!!! You have completed the installation of the world famous Borla Performance Stainless Steel Exhaust System.

8. Before starting your vehicle, make sure to check all wires,



Figure 5



Figure 6



Figure 7



Figure 8



Figure 9