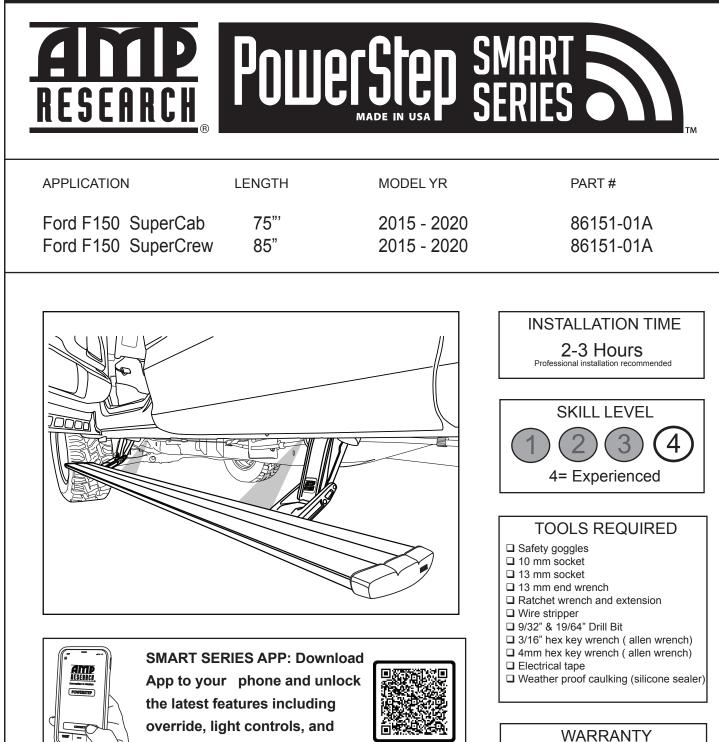
# INSTALLATION GUIDE



🖪 SCAN ME

AMP RESEARCH TECH SUPPORT 1-888-983-2204 (Press 2) Monday - Friday, 7:00 AM - 5:00 PM PST

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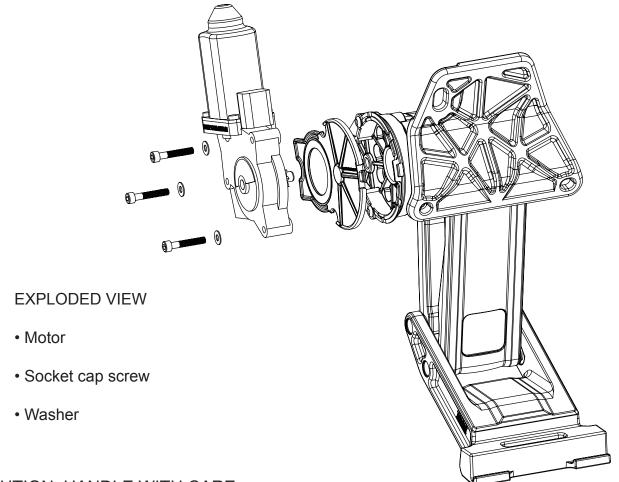
diagnostics.

5-Year Limited Warranty

# INSTALLATION GUIDE

Attaching motor to linkage assembly

The motors must be attached to the linkage assemblies before continuing the installation process.



# CAUTION: HANDLE WITH CARE.

To insure our customers receive all components with full integrity, we pack the motors separate from their linkage assemblies. This requires that the installer position and fasten the motor before continuing with the install. Please follow the instructions below and handle the assembly carefully.

CAUTION: Dropping the assembly or any excessive impact MAY cause damage to the motor.

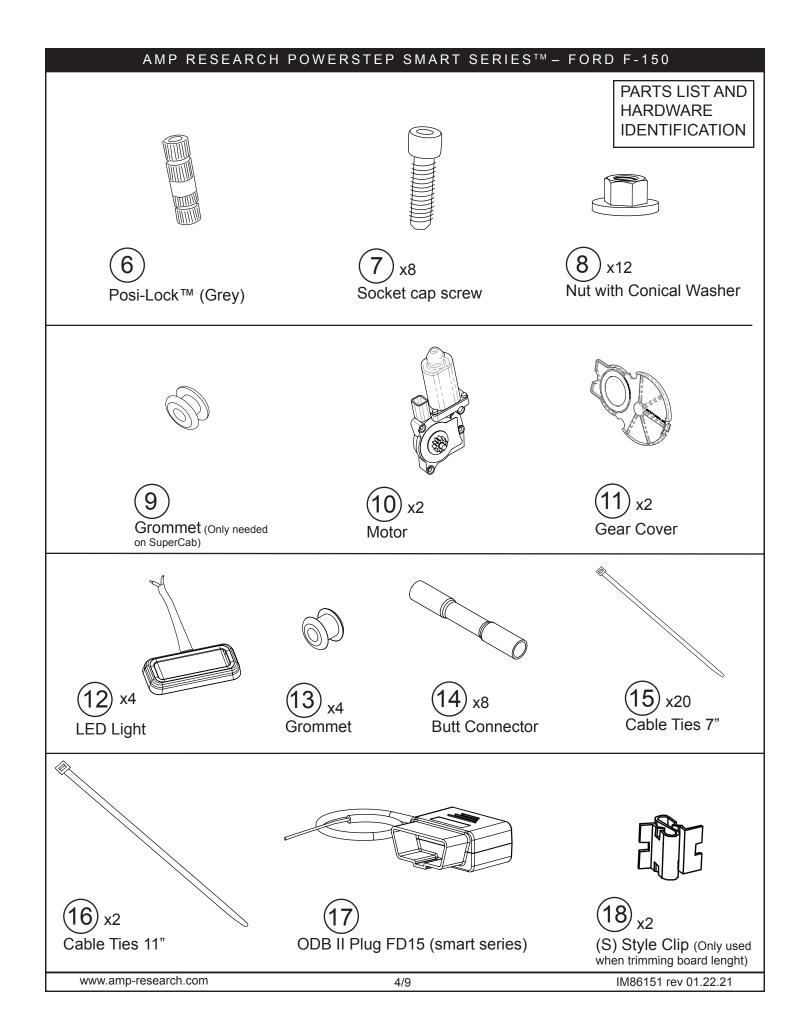
Instructions:

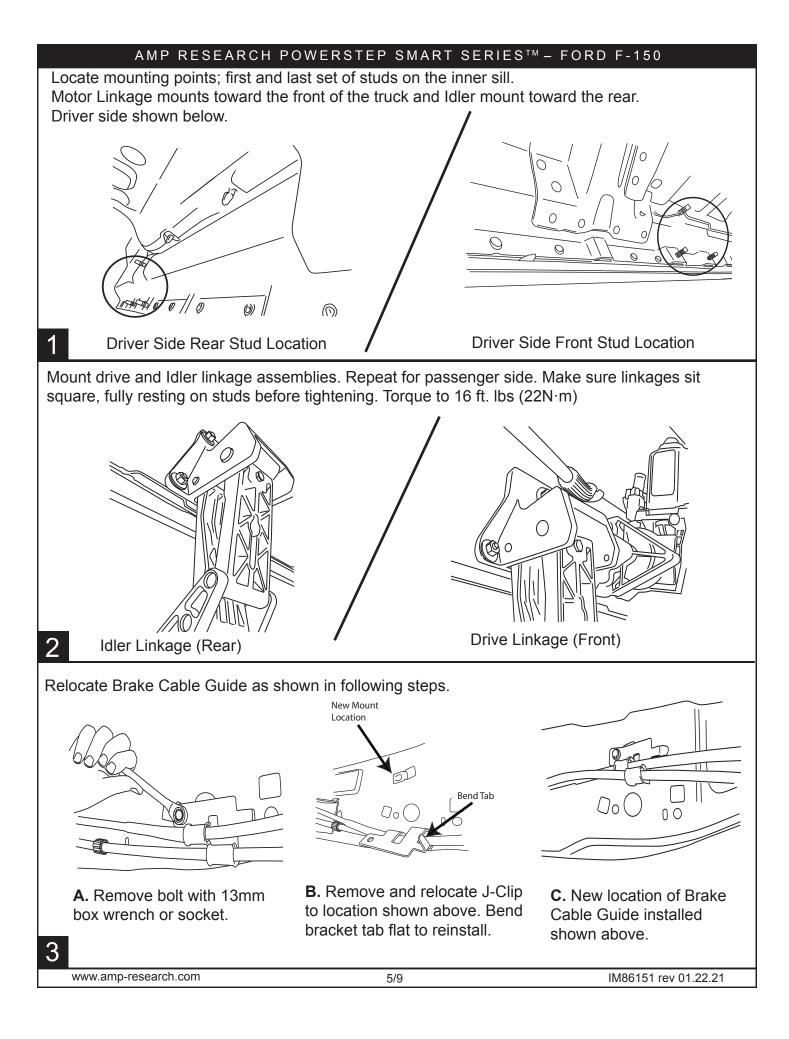
1. Position the gear cover in place as shown if not already in place.

2. Seat motor into position on the three mounting bosses. This may require an adjustment of the gear by moving the swing arms.

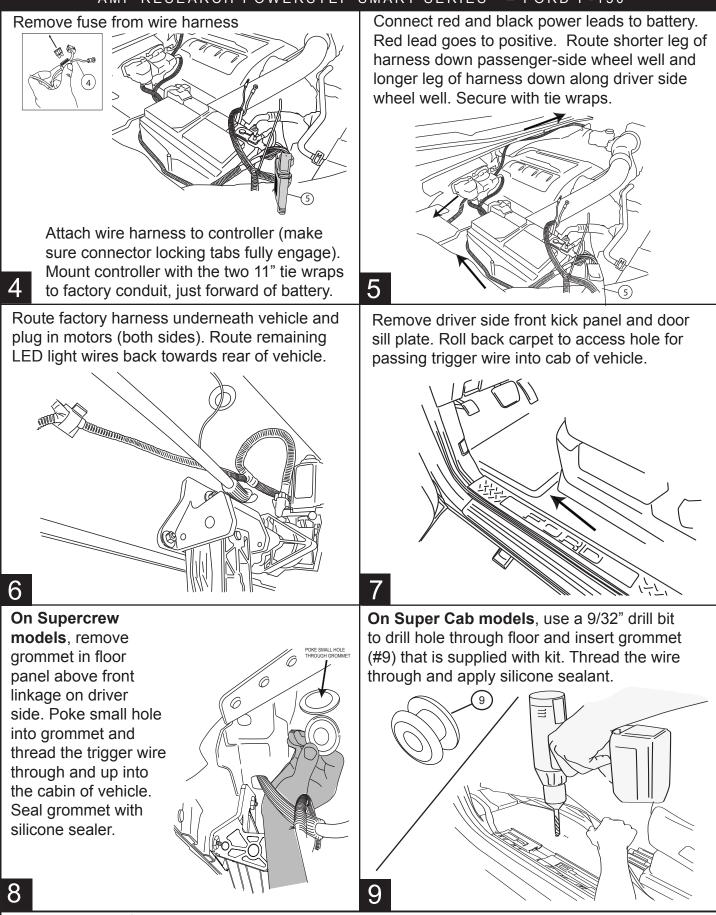
3. After seating into place, fasten the motor with the three motor mount screws with 4mm allen wrench. Tighten screws to 36 in-lbs (4N-m). Do not over torque.

# AMP RESEARCH POWERSTEP SMART SERIES™ - FORD F-150 Note: Some Applications require modification. Æ Application **Cut Length** Super Cab 75" (Trim 10") Super Crew 85" (No Modification Required) (A) End cap left (x1) (B) End cap right (x1) (C) T-nut insert (x2) 1 x2 (D) (S) Style clips (x2) Running board assembly 3 2 x2 x2 Motor linkage assembly Idler linkage assembly AMP Research $\left( \left\{ \right. \right\} \right)$ Wire harness Controller SSA 3/9 IM86151 rev 01.22.21 www.amp-research.com





### AMP RESEARCH POWERSTEP SMART SERIES™ - FORD F-150

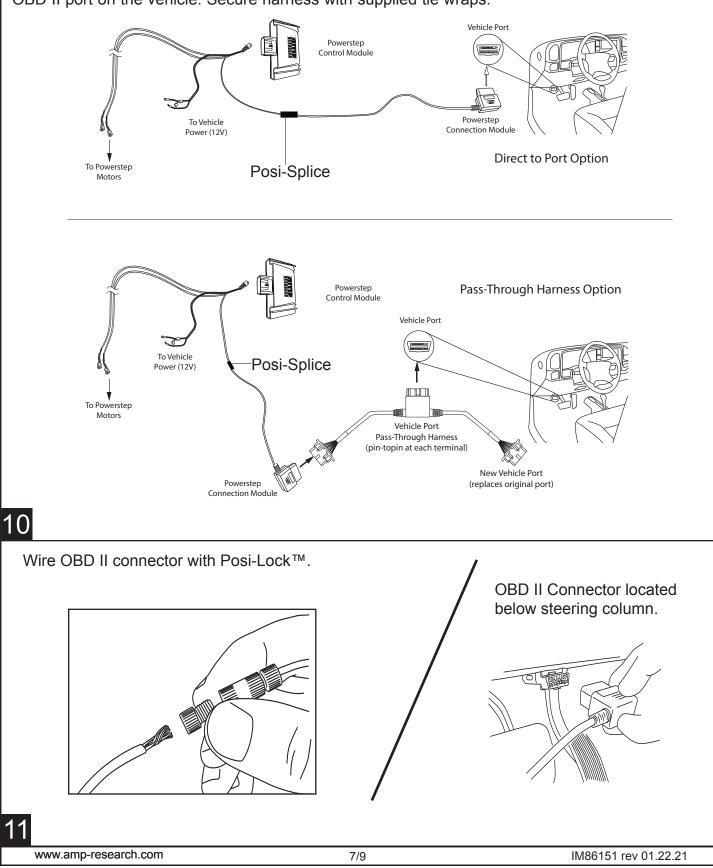


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## AMP RESEARCH POWERSTEP SMART SERIES<sup>™</sup> - FORD F-150

**OBD II install:** Use Supplied Posi-Lock<sup>™</sup> connector to attach the Plug and Play Module to the Harness. Attach yellow wire on the harness to the yellow wire on the module. Plug in module to OBD II port on the vehicle. Secure harness with supplied tie wraps.

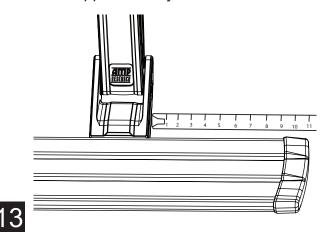


### AMP RESEARCH POWERSTEP SMART SERIES™ - FORD F-150

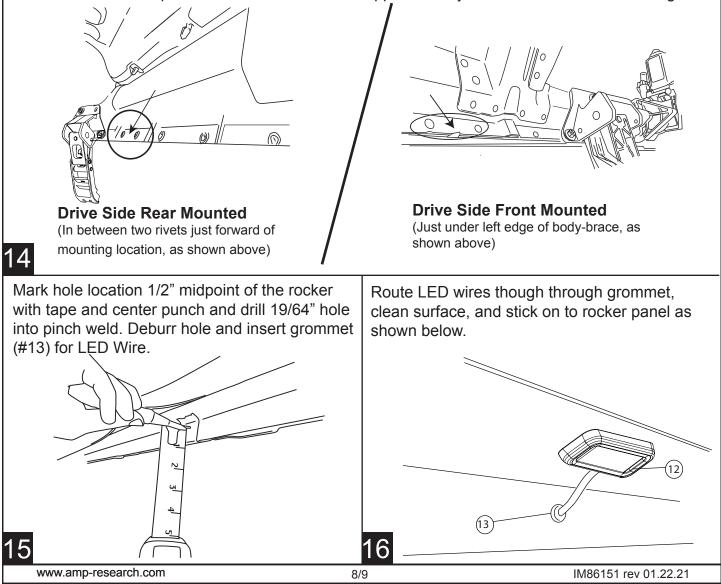
Attach step, sliding the mounting T-nut into position. Torque to 10 ft lbs (13.5 Nm)

12

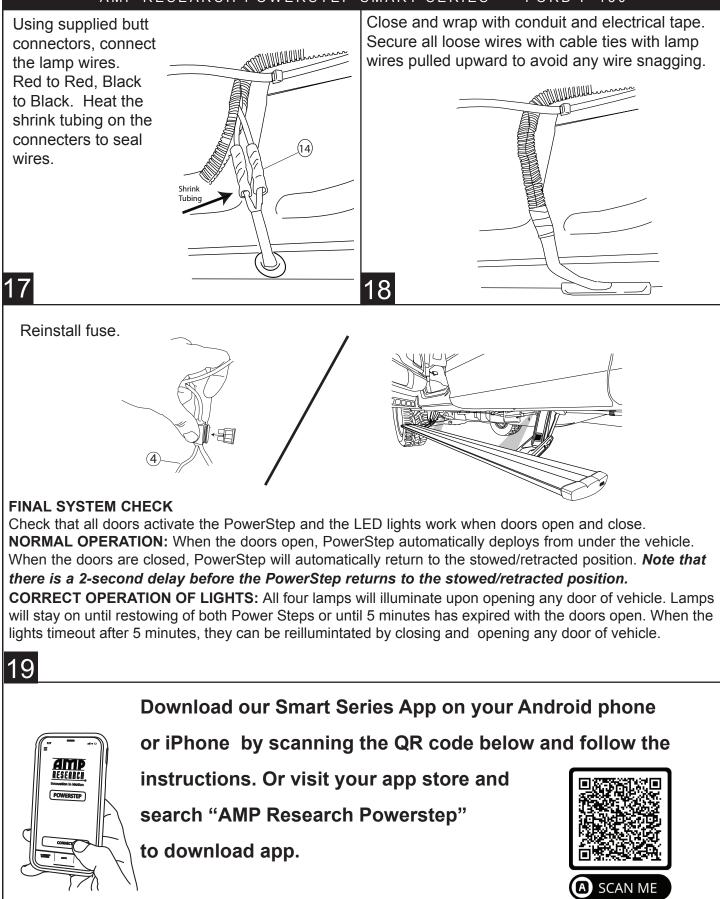
On each side of the vehicle measure from the rear linkage to end of the board. Measurement should be approximately 11" as shown below.



On each side of the vehicle use tape to mark the led drill location two sections from studs as shown below. Use tape to indicate. Locations are approximately 22" & 66" from front door edge.



### AMP RESEARCH POWERSTEP SMART SERIES™ - FORD F-150





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# атер Reserrch Power Step

# Congratulations on your purchase of the genuine AMP Research PowerStep! Here's what you should know...

**POWER-DEPLOYABLE RUNNING BOARDS OPERATION:** AMP Research PowerStep running boards automatically move when the doors are opened to assist entering and exiting the vehicle.



### Automatic power deploy:

The running boards will extend down and out when the doors are opened.

#### Automatic power stow:

The running boards will return to the stowed position when the doors are closed. There will be a 2-second delay before the running boards move to the stowed position.

#### Automatic stop:

If an object is in the way of the moving running board, the running board will automatically stop. To reset, clear any obstruction, then simply open and close the door to resume normal operation.



#### Manually set in the deployed (OUT) position for access to the roof:

The running boards can be manually set in the deployed position by firmly holding the step down with your foot while at the same time closing the door. To resume normal operation, open and close the door.



**Maintenance:** In adverse conditions, debris such as mud, dirt, and salt may become trapped in the running board mechanism, possibly leading to unwanted noise. If this occurs, manually set the running boards to the deployed position and flush the front and rear hinge arms with a high-pressure car wash wand. <u>Avoid spraying the motors directly</u>. After washing, apply silicone spray lubricant to the hinge pivot pins. Do not apply silicone, wax or protectants like Armor All<sup>®</sup> to the running board stepping surface.

Caution! Keep hands away when the running board is in motion.

## **5-YEAR LIMITED WARRANTY**

AMP RESEARCH warrants this product to be free from defects in material and workmanship for FIVE (5) YEARS FROM DATE OF PURCHASE, provided there has been normal use and proper maintenance. This warranty applies to the original purchaser only. All remedies under this warranty are limited to the repair replacement of the product itself, or the repair or replacement of any component part thereof, found by the factory to be defective within the time period specified. The decision to repair or replace is wholly within the discretion of the manufacturer.

This warranty specifically excludes labor. If you have a warranty claim, first you must call our factory at the number below for instructions. You must retain proof of purchase and submit a copy with any items returned for warranty work. Upon completion of warranty work, if any, we will return the repaired or replaced item or items to you freight prepaid. Damage to our products caused by accidents, fire, vandalism, negligence, misinstallation, misuse, Acts of God, or by defective parts not manufactured by us, is not covered under this warranty.

ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE CREATED HEREBY ARE LIMITED IN DURATION TO THE SAME DURATION AND SCOPE AS THE EXPRESS WRITTEN WARRANTY. OUR COMPANY SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGE.

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights that vary from state to state.

FOR WARRANTY ISSUES WITH THIS PRODUCT PLEASE CALL AMP RESEARCH CUSTOMER SERVICE 1-888-983-2204

## WARNING

Be sure to read and precisely follow the provided instructions when installing this product. Failure to do so could place the vehicle occupants in a potentially dangerous situation. After installing or reinstalling, re-check to insure that the product is properly installed.

